

# PNEUMATIC/ELECTRIC SEALER



**MODEL: PEPS – 2**

OPERATION MANUAL

CONTENTS

INSTALLATION

**SAFETY**

OPERATION

MAINTENANCE

SERVICING & CLEANING

**IMPORTANT: READ MANUAL PRIOR TO OPERATING TOOL**

## **GENERAL INFORMATION**

### **TOOL SPECIFICATIONS:**

MODEL: PEPS – 02  
PART NUMBER - 996301

TYPE: ELETRICALLY OPERATED – PNEUMATIC ACTIVATED  
NET WEIGHT : 2.3 kg

### **ELECTRICAL SPECIFICATION:**

VOLTAGE : 32 VOLT  
POWER SUPPLY: 240VOLT  
PROTECTION : IN / OUT CIRCIUT BREAKER

### **ACCESSORIES:**

SPRING BALANCERS		
TECNA	1-2.5kg / 2 mtr stroke	PART NO 995001

## **SAFETY PRECAUTIONS**

**!!! WARNING** = Hazards or unsafe practices which could result in severe personal injury, death or substantial property damage.

**!! CAUTION** = Hazards or unsafe practices which could result in minor personal injury, product or property damage.

**! NOTICE** = Important installation, operation or maintenance information.

## **INSTALLATION & SAFETY INFORMATION.**

### **!!! WARNING**

Do not operate this tool until you have read the operating manual.

### **!!! WARNING**

Installation, adjustment or repair and maintenance of this tool must be carried out by **only qualified personnel.**

### **NOTE:**

**IT IS RECOMMENDED THAT IF HEATER ELEMENT, THERMOCOUPLE OR CABLE REQUIRE REPLACEMENT THE UNIT BE RETURNED TO KENTMASTER EQUIPMENT FOR REPAIRS.**

### **!!! WARNING**

Always disconnect air and mains power supply from tool.

- (A) During installation.
- (B) When making repairs.
- (C) For maintenance purposes.
- (D) For cleaning purposes.
- (E) At the end of production.

### **!!! WARNING**

**Modifications or alterations should never be made to this tool.**

### **!!! WARNING**

Malfunction or defects of this tool requires it to be taken out of service immediately for further inspection and/or repair.

### **!!! WARNING**

Never place your hand or any part of your body on or near the cutter bar of this tool.

### **!!! WARNING**

**Do not immerse tool in water for any reason.**

### **!!! WARNING**

Never use this tool for any other reason other than specified.

## **OPERATING INSTRUCTIONS**

### **! NOTICE**

- 1: TURN ON POWER AND SUPPLY AIR TO HANDLE.**
- 2: ALLOW TIME FOR TOOL TO REACH OPERATING TEMPERATURE  
NOTE: (MINIMUM OF 20 MINIUTES.)**
- 3: EXPOSE PIZZLE AND PULL PIZZLE AWAY FROM CARCASS.**
- 4: HOLD TOOL IN HAND BY THE HANDLE AND PLACE PIZZLE BETWEEN  
PRESS BAR AND CUTTER.**
- 5: ACTIVATE TRIGGER BY PRESSING BUTTON INWARDS, TO PERFORM  
SEALING AND CUTTING OF THE PIZZLE.**
- 6: RETURN TOOL TO SAFE POSITION, OR USE TO CUT AND SEAL THE  
NEXT PIZZLE.**
- 7: TOOL SHOULD BE PLACED ON HANGER OR IN SAFE POSITION WHEN  
NOT IN USE.**
- 8: AT END OF PRODUCTION SWITCH OFF POWER TO UNIT AND REMOVE  
HANDPIECE.**
- 9: CLEAN HANDPIECE AS PER INSTRUCTIONS, STORE IN A SAFE DRY  
PLACE.**
- 10: REPORT ANY FAULTS OR DEFECTS TO MAINTENANCE SUPERVISOR.**

## **MAINTENANCE INSTRUCTIONS**

### **!!! WARNING**

- 1:** DISCONNECT MAINS POWER AND AIR PRIOR TO MAINTENANCE OR REPAIRS.
- 2:** INSPECT ELECTRICAL CABLE FOR DEFECTS REPLACE FAULTY CABLE IF REQUIRED. **\*\* REFER TO NOTE ON PAGE 2\*\***
- 3:** INSPECT TOOL FOR CORRECT OPERATION, REPAIR FAULTY TOOL OR REPLACE FAULTY PARTS IF REQUIRED.
- 4:** INSPECT AIR CYLINDER, FITTINGS AND AIR LINES FOR LEAKS OR DAMAGE
- 5:** CHECK GUARDS AND MAKE SURE THEY ARE SECURE AND FITTED CORRECTLY.
- 6:** INSPECT SAFETY / WARNING SIGNS, REPLACE IF DAMAGED OR ILLEGIBLE.
- 7:** RETURN TOOL TO WORK POSITION AND TEST PRIOR TO OPERATOR USE.

## **CLEANING PROCEDURE**

**!!! WARNING** ALWAYS DISCONNECT AIR AND MAINS POWER PRIOR TO CLEANING TOOL.

**!!! WARNING** DO NOT IMMERSE TOOL IN WATER OR CLEANING AGENTS.

- 1:** REMOVE “BUILD UP” ON CUTTER AND PRESS BAR WITH SOFT WIRE BRUSH.
- 2:** USE SCOURER PAD AND SMALL AMOUNT OF CHLORINE CLEANER TO CLEAN TOOL WIPE WITH DRY CLOTH.

## **SERVICE**

- 1:** DOCUMENT ALL DAILY SERVICING AND REPAIRS
- 2:** USE ONLY GENUINE PARTS FOR YOUR PIZZLE SEALER
- 3:** CONTACT **KENTMASTER EQUIPMENT** FOR PARTS ORDERING AND CUSTOMER SERVICE INFORMATION –

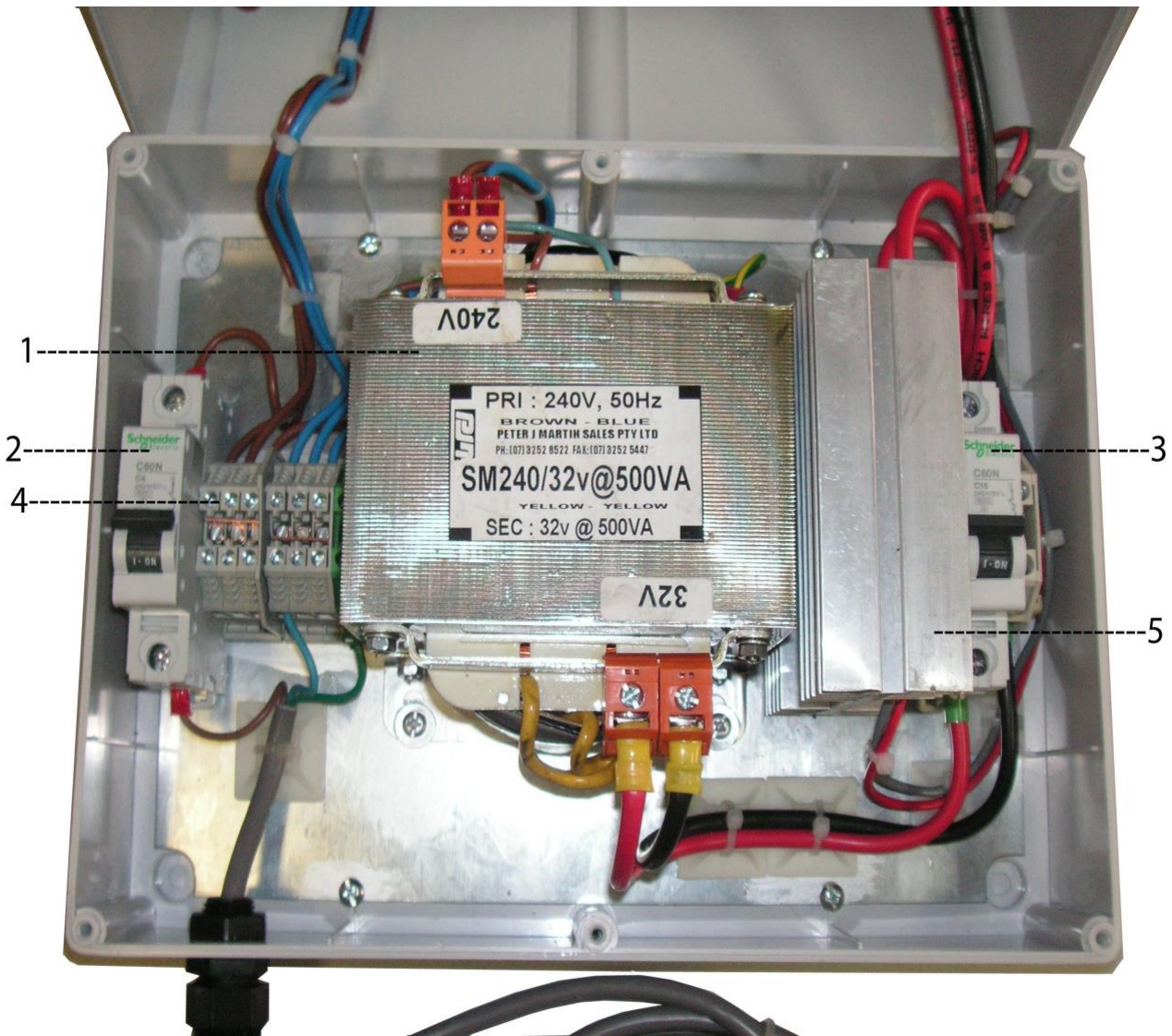
**Kentmaster Equipment (Aust) Pty Ltd PHONE 07 3806 8400.**

**Kentmaster Equipment (N.Z.) Ltd      PHONE 06 835 2471**



### CONTROL BOX

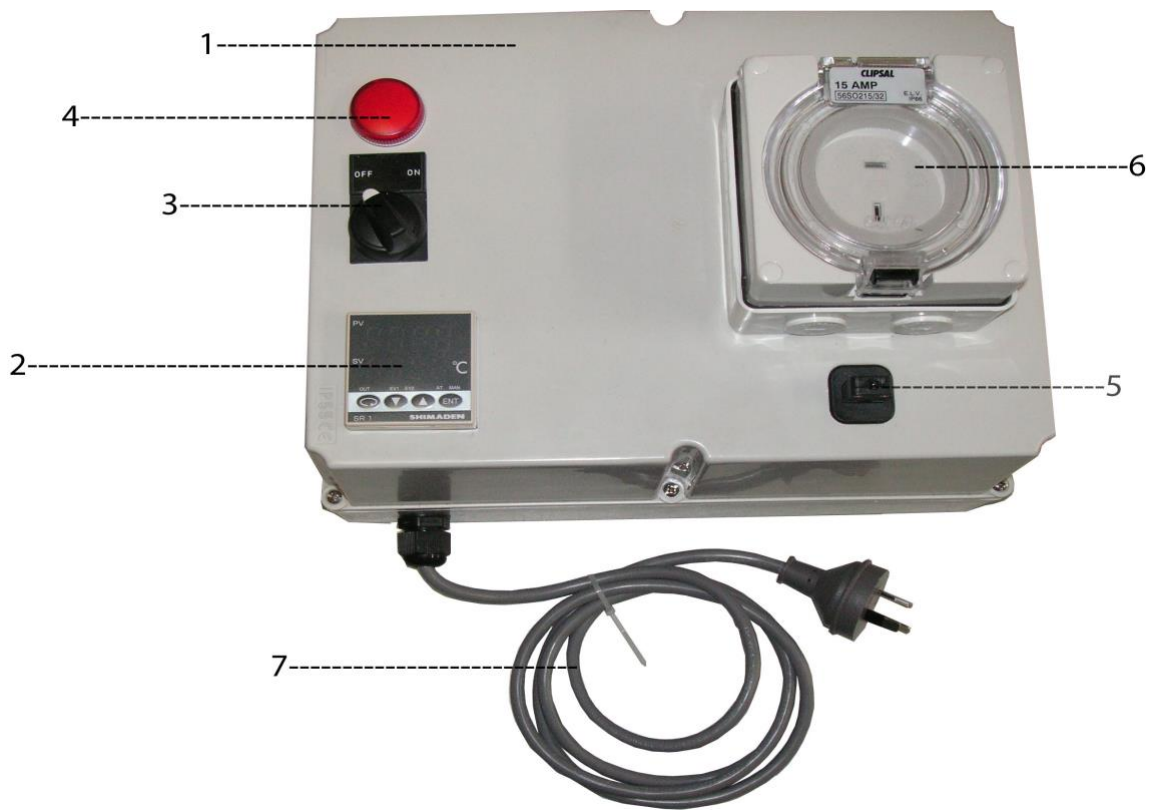
1	1	TRANSFORMER 500VA	996274
2	1	CIRCUIT BREAKER C4	996282
3	1	CIRCUIT BREAKER C16	996283
4	1	TERMINAL BLOCK	996284
5	1	RELAY	996281





**CONTROL BOX**

1	1	ENCLOSURE-BOX	996271
2	1	CONTROL MODUAL	996275
3	1	ON/OFF SWICH	996277
4	1	INDICATOR LIGHT	996278
5	1	SOCKET-THERMO COUPLE	996280
6	1	SOCKET 32V	996279
7	1	SUPPLY CABLE 240V	996276



**COMPLETE TOOLS**

33	1	COMPLETE TOOL	996301
34	1	CONTROL BOX 500W	996205
35	1	HANDPIECE 320W	996212

**ACCESSORIESS**

36	1	BALANCER 1 kg – 2.5 kg	995001
----	---	------------------------	--------